

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

- 1      Claims 1-16 (canceled)
- 1      Claim 17 (original): A method of manufacturing a disk drive, comprising:
  - 2            a single molding step to form an enclosure including a base, a cover and a hinge
  - 3            mechanically coupling the base to the cover such that the hinge forms a portion of an
  - 4            exterior surface of the enclosure;
  - 5            attaching a spindle motor to the base;
  - 6            mounting a disk to the spindle motor, and
  - 7            pivotally coupling a head stack assembly pivotally to the base.
- 1      Claim 18 (original): The method of Claim 17, wherein the molding step is an injection-molding
- 2      step.

- 1      Claim 19 (original): A method of manufacturing a disk drive, comprising:
  - 2                providing a base;
  - 3                providing a cover;
  - 4                molding a hinge onto the base and the cover to mechanically couple the base to
  - 5                the cover such that the hinge forms a portion of an exterior surface of the enclosure;
  - 6                attaching a spindle motor to the base;
  - 7                mounting a disk to the spindle motor, and
  - 8                pivotally coupling a head stack assembly pivotally to the base.
- 1      Claim 20 (original): The method of Claim 19, wherein the molding step is an insert-molding step.